

SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: Quantum45 Epoxy Reducer Product Code: SR-45

Trade Name:

MANUFACTURER:
Engineered Marine Coatings, INC

EMERGENCY PHONE: 1-800-255-3924 (CHEMTEL)

MANUFACTURING ADDRESS:
4120 Hyde Park Blvd.
Niagara Falls, NY 14305

INFORMATION PHONE: 1-855-54GENIUS

CORPORATE ADDRESS:
PO Box 921
Isle of Palms, SC 29451

Product Use: PROFESSIONAL USE ONLY
Not recommended for:

2. HAZARD(S) IDENTIFICATION

GHS Ratings:

Flammable liquid	2	Flash point < 23°C and initial boiling point > 35°C (95°F)
Inhalation Toxicity	Acute Tox. 1	Gases<=100ppm, Vapors<=0.5mg/l, Dusts&mists<=0.05mg/l
Skin corrosive	2	Reversible adverse effects in dermal tissue, Draize score: >= 2.3 < 4.0 or persistent inflammation
Eye corrosive	2A	Eye irritant: Subcategory 2A, Reversible in 21 days
Carcinogen	2	Limited evidence of human or animal carcinogenicity
Reproductive toxin	2	Human or animal evidence possibly with other information
Aspiration hazard	1	Aspiration Toxicity Category 1: Known (regarded)- human evidence - hydrocarbons with kinematic viscosity ? 20.5 mm2/s at 40° C.

GHS Hazards

H225	Highly flammable liquid and vapour
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H319	Causes serious eye irritation
H330	Fatal if inhaled
H351	Suspected of causing cancer
H361	Suspected of damaging fertility or the unborn child

GHS Precautions

P201	Obtain special instructions before use
P202	Do not handle until all safety precautions have been read and understood
P210	Keep away from heat/sparks/open flames/hot surfaces - No smoking
P233	Keep container tightly closed
P240	Ground/bond container and receiving equipment
P241	Use explosion-proof electrical/ventilating/light/.../equipment
P242	Use only non-sparking tools
P243	Take precautionary measures against static discharge

P260	Do not breathe dust/fume/gas/mist/vapours/spray
P264	Wash hands thoroughly after handling
P271	Use only outdoors or in a well-ventilated area
P280	Wear protective gloves/protective clothing/eye protection/face protection
P281	Use personal protective equipment as required
P284	Wear respiratory protection
P310	Immediately call a POISON CENTER or doctor/physician
P320	Specific treatment is urgent (see ... on this label)
P321	Specific treatment (see ... on this label)
P331	Do NOT induce vomiting
P362	Take off contaminated clothing and wash before reuse
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P308+P313	IF exposed or concerned: Get medical advice/attention.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P337+P313	Get medical advice/attention
P370+P378	In case of fire: Use ... for extinction.
P405	Store locked up
P403+P233	Store in a well ventilated place. Keep container tightly closed
P403+P235	Store in a well-ventilated place. Keep cool.
P501	Dispose of contents/container to ...

Signal Word: **Danger**



3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS number	Weight Concentration %
Methyl Isobutyl Ketone	108-10-1	40.00% - 50.00%
Xylene	1330-20-7	30.00% - 40.00%
Ethylbenzene	100-41-4	5.00% - 10.00%

4. FIRST AID MEASURES

INHALATION:

Move to an area free from risk of further exposure. Administer oxygen or artificial respiration as needed. Obtain medical attention. Asthmatic-type systems may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. Consult a physician.

EYES:

Flush with clean, lukewarm water (low pressure) for at least 15 minutes, while lifting eyelids. Refer individual to physician or ophthalmologist for immediate follow-up.

SKIN:

First aid for skin: Remove contaminated clothing immediately. Wash affected areas thoroughly with soap and water. Wash contaminated clothing thoroughly before reuse. For severe exposures, get under safety shower after removing clothing, then get medical attention. Seek medical attention if irritation develops or persists.

INGESTION:

DO NOT INDUCE VOMITING. Give 1 to 2 cups of mil or water to drink. DO NOT GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS OR CONVULSING PERSON. Consult physician immediately.

5. FIRE-FIGHTING MEASURES

Flash Point: 14 C (57 F)

LEL: 1.00

UEL: 8.00

EXTINGUISHING MEDIA: Use water spray to cool fire exposed surfaces and to protect personnel. Isolate "fuel" supply from fire. Use foam, dry chemical, carbon dioxide, or water spray as last option. Avoid spraying water directly into storage containers due to the danger of boilover.

HAZARDOUS COMBUSTION PRODUCTS: Fires involving this product may release fumes, smoke, carbon dioxide, carbon monoxide, and irritating vapors.

FIRE FIGHTING INSTRUCTIONS: Wear self-contained breathing apparatus and protective clothing. Use water spray to keep fire-exposed containers cool. Water may be ineffective in fighting fire. Vapors may cause a flash fire or ignite explosively. Either the liquid or vapor may settle in low areas or travel some distance along the ground or surface to ignition sources where they may ignite or explode.

6. ACCIDENTAL RELEASE MEASURES**SMALL SPILL:**

Eliminate all ignition sources. Absorb spill with vermiculite or other inert material, then place in a container for chemical waste.

LARGE SPILL:

Evacuate all non-essential personnel. Remove all sources of ignition. Ventilate the area. Equip employees with appropriate protection equipment. Dike around spilled material. Cover spill with inert absorbent material and shovel with non-sparking tools into container. Remove containers to a safe area and seal. Waste material must be disposed of in accordance with federal, state, and local environmental regulatory controls.

7. HANDLING AND STORAGE

HANDLING: Ground lines and equipment during transfer to reduce the possibility of static spark-initiated fire or explosion. Use non-sparking tools. Do not cut, grind, drill, weld, or reuse containers unless adequate precautions are taken against these hazards. Do not eat, drink, or smoke in areas of use or storage.

STORAGE: Protect against physical damage. Store in a cool dry place. Outside or detached storage preferred. Inside storage should be in a standard flammable liquid storage room or cabinet. All equipment should be grounded and bonded to reduce static electricity hazard. Use non-sparking tools. Do not reuse empty product container for any purpose.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Chemical Name / CAS No.	OSHA Exposure Limits	ACGIH Exposure Limits	Other Exposure Limits
Methyl Isobutyl Ketone 108-10-1	The OSHA TWA is 100 ppm (410 mg/m3).	NIOSH and ACGIH recommend a TWA of 50 ppm (205 mg/m3) and STEL of 75 ppm (300 mg/m3).	Not Established
Xylene 1330-20-7	PEL 100 ppm - TWA STEL 150 ppm (655 mg/m3) TWA 100 ppm (435 mg/m3) USA. OSHA - TABLE Z-1 Limits for Air Contaminants -1910.1000	100 ppm - TWA 150 ppm - STEL	Not Established
Ethylbenzene 100-41-4	100 ppm TWA 125 ppm STE	100 ppm TWA 125 ppm STEL	The NIOSH IDLH level is 800 ppm of 0.02 mg/m3 on either a momentary or a daily average basis.

Good general ventilation (typically 10 air changes per hour) should be used to keep vapor levels below the limits in Section 2 and lower explosive limit in Section 5. Ventilation rates should be matched to conditions. Use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. Provide readily accessible eye wash stations and safety showers. Wash at the end of each workshift and before eating, smoking, or using the toilet. Promptly remove clothing that becomes contaminated.

9. PHYSICAL AND CHEMICAL PROPERTIES

This mixture typically exhibits the following properties under normal circumstances:

<p>Appearance: Clear Liquid</p> <p>Vapor Pressure: 16.4 hPa AT 20C</p> <p>Vapor Density: 3.7</p> <p>Specific Gravity: 0.83</p> <p>Freezing point: No Data</p> <p>Boiling range: No Data</p> <p>Evaporation rate: No Data</p> <p>Explosive Limits: 1% - 8%</p> <p>Autoignition temperature: No Data</p> <p>Viscosity 1 cPs</p>	<p>Odor: Solvent</p> <p>Odor threshold: No Data</p> <p>pH: No Data</p> <p>Melting point: No Data</p> <p>Solubility: No Data</p> <p>Flash point: 57°F, 14°C</p> <p>Flammability: Flammable Liquid, Class 2</p> <p>Partition coefficient (n-octanol/water): No Data</p> <p>Decomposition temperature: No Data</p> <p>Coating VOC (lbs/gal) 6.93</p>
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10. REACTIVITY AND STABILITY

STABLE

Incompatibility:

Strong oxidizing agents
Strong Acids

Hazardous Decomposition:

May form: carbon dioxide and carbon monoxide

Hazardous polymerization will not occur.

11. TOXICOLOGICAL INFORMATION

Mixture Toxicity

Oral Toxicity LD50: 2,772mg/kg

Dermal Toxicity LD50: 3,703mg/kg

Inhalation Toxicity LC50: 0mg/L

Component Toxicity

108-10-1 Methyl Isobutyl Ketone

Oral LD50: 2,080 mg/kg (RAT) Inhalation LC50: 16 mg/m³ (RAT)

1330-20-7 Xylene

Oral LD50: 4,300 mg/kg (RAT) Dermal LD50: 1,700 mg/kg (RABBIT) Inhalation LC50: 5,000 ppm (RAT)

ROUTES OF ENTRY:

Inhalation

Skin Contact

Eye Contact

Ingestion

Exposure to this material may affect the following organs:

Eyes

Kidneys

Liver

Lungs

Central Nervous System

Skin

Effects of Overexposure

Short Term Exposure

Methyl isobutyl ketone can affect you when breathed in. Exposure to high concentrations can cause you to feel dizzy and lightheaded and to pass out. Breathing the vapor may cause loss of appetite, nausea, vomiting, and diarrhea. Contact or the vapor can irritate the eyes, nose, mouth, throat. Contact can irritate the skin. Ingestion chemical pneumonitis. Ethyl benzene irritates the eyes, skin, and respiratory tract. Exposure to high concentrations can cause dizziness, lightheadedness and unconsciousness. Very high exposures (above the OEL) can cause difficult breathing, narcosis, coma, and even death. Swallowing the liquid may cause aspiration into the lungs, resulting in chemical pneumonitis. May affect the central nervous system. Concentration of 200 ppm can cause irritation.

Long Term Exposure

Long-term exposure may damage the liver and kidneys. Repeated or prolonged contact with skin may cause drying and cracking. Repeated or prolonged exposure to the skin may cause drying, scaling and blistering. May cause kidney disease, liver disease, chronic respiratory disease, skin disease, as follows: EB is not nephrotoxic. Concern is expressed because the kidney is the primary route of excretion of EB and its metabolites. EB is not hepatotoxic. Since EB is metabolized by the liver, concern is expressed for these tissues. Exacerbation of pulmonary pathology might occur following exposure to EB. Individuals with impaired pulmonary function might be at risk. EB is a defatting agent and may cause dermatitis following prolonged exposure. Individuals with preexisting skin problems may be more sensitive to EB. There is limited evidence that EB may damage the developing fetus, and may cause mutations.

The following ingredients are listed as possible carcinogens:

<u>CAS Number</u>	<u>Description</u>	<u>% Weight</u>	<u>Carcinogen Rating</u>
100-41-4	Ethylbenzene	5 to 10%	Ethylbenzene: California Proposition 65 The IARC has classified ethylbenzene as a possible carcinogen.

12. ECOLOGICAL INFORMATION

This section will be updated as ecological reviews are complete.

Component Ecotoxicity

13. DISPOSAL CONSIDERATIONS

Waste material must be disposed of in accordance with all federal, state, and local environmental regulatory

controls. Chemical additions, processing, or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate, or otherwise inappropriate.

14. TRANSPORT

<u>Agency</u>	<u>Proper Shipping Name</u>	<u>UN Number</u>	<u>Packing Group</u>	<u>Hazard Class</u>
DOT	PAINT RELATED MATERIAL	1263	II	3

15. REGULATORY INFORMATION

The regulatory information provided is not meant to be comprehensive. Other federal, state, and local regulation applies to this material.

<u>Country</u>	<u>Regulation</u>	<u>All Components Listed</u>
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EU Risk Phrases

Safety Phrase

- None

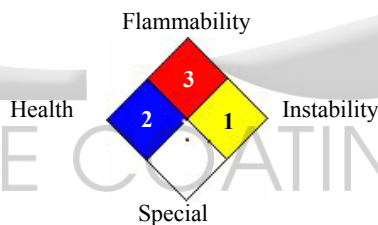
16. OTHER INFORMATION

Hazardous Material Information System (HMIS)

HEALTH	2
FLAMMABILITY	3
PHYSICAL HAZARD	1
PERSONAL PROTECTION	G

HMIS & NFPA Hazard Rating Legend
 * = Chronic Health Hazard
 0 = INSIGNIFICANT
 1 = SLIGHT
 2 = MODERATE
 3 = HIGH

National Fire Protection Association (NFPA)



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Reviewer Revision

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